Rantoul Foods DBA Agar Foods

Updated: Implemented: 4/2/21

	21920 : Pork Sheet Be	elly, Skinless (4-Way) intain Fresh	
Packaging	Pack Style: COV / Box	Pcs / Bag or Layer: 1 Bag: 557: 14 x 31	Bag Use/Frz by Date: No
Specifications	Case Wt: 42.60 lbs. Catch weight	Bags or Layer / Box: 5 Box: 721: 20 x 11 3/8 x 9	Box Use/Frz by Date: No
Cutting & Boning	Trim Specs: 1) 1/4" fat covering entire surface of belly. 2) Beveled at a 45 degree angle on each edge for shaping to expose feather false lean. 3) Inner surface – leaf lard, flank fat, and other loose and soft fat is removed. 4) No glands or blood.		
	Wt. & Size Specs: 1) Width: > 7.2" – 10.0" wide 2) Length: 15" minimum, (LONG) Belly will be cut at the base of the Lymph Gland on the flank end 3) Thickness: 1 – 1.5", Inner fat layer 3/8" inches		
	Primal Specs:		
	Shoulder/Middle separation is removed from shoulder via a straight cut between the 2nd and 3rd rib. Ham is removed from middle 1.25" anterior to the aitch bone. 4" scribe width measured from the junction of the 10th rib with the chine to the sawed edge.		
	<i>Further Butchering Procedures:</i> 1) Spare rib is completely removed 2) Teat line cut square to result in a width range of 7.2" - 10" wide. 3) Teats off. 4) Long		
	Additional Description: 1) Teat lines are removed following the template to ensure standard sizing. 2) Belly shall be free of bone chips, cartilage, blood clots, bruises blood splatter. 5) Lean color shall be between 3-5.		
Quality Control	Quality Control Measures: 1) Routine Export Belly audits by QC.		
	Critical Defect Criteria:		
	1) Presence of bone chips. 2) Presence of glands. 3) Fat cover exceeds 3/8" over an area exceeding 2 square inches. 4) False lean exposed over an area greater than 40% of the bellies surface. 5) Thickness is <.75" or > 1.5". 6) Width not in spec 8) Major bruising 8 PSE		
	Major Defect Criteria:		
	1) Presence of soft bone, cartilage or blood. 2) Fat cover exceeds 1/4" over an area exceeding square inches. 3) Bruising/Blood Splatter		
	Minor Defect Criteria:		
	1) Presence of soft fat in excess of 1/8" thick covering an area on the lean surface greater than 1 square inch. 2) Minor Bruises		





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